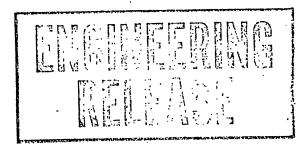
		Ó	Revisions			67 A
LAL	Rev.		Description	Chk.	Da	Approved
	A	ENGRG RELEASE		لاهر	11-1	· R



Dist. Code ALT

Notes Unless Specified Drawn 10-25-76 Xerox Corporation These drawings and specifications, and El Segundo, California Check the data contained therein, are the ex-1. Tolerances clusive property of Xerox Corporation .xx ±.030 Angular 11-10-76 ALTO II and/or Rank Xerox, Ltd. issued in strict ±%° .xxx ±.010 confidence and shall not, without the Material 2. Break All Sharp Edges ASSEMBLY, CABLEprior written permission of Xerox Corpo-.010 Approx. ration or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatso-3. Mach. Surfaces TRICON BUSSED (INTERNAL) ever, except the manufacture of articles 4. All Dim. In Inches for Xerox Corporation or Rank Xerox, Ltd. Change Code Ident. Size Dwg. No. Model No. Finish Letter First Use ALTO II 18338 A 216467 A Next Assy. First Use Sheet 1 Scalo Do Not Scale Drawing οE 564(3773)

NOTES: UNLESS OTHERWISE SPECIFIED

- 1. FABRICATE PER XEROX SPEC 209154.
- CONNECTOR, EDGE (ITEM 1) MAY BE PURCHASED FROM 3M COMPANY, ST PAUL, MINN, P/N 3415-0001 OR AMP INC, HARRISBURG, PENN, P/N 88083-01.
- TWISTED PAIR RIBBON CABLE (ITEM 3) MAY BE PURCHASED FROM SPECTRA-STRIP CORP BUENA PARK CALIFORNIA.
- CONNECTRO, BULK HEAD (ITEM 2) MAY BE PURCHASED FROM CANNON ELECTRIC. SANTA ANA, CALIFORNIA VENDOR PART NO. DDC-50S.
- (5) MARK CHARACTERS .12 HIGH "NEWS GOTHIC".
- [6] TERMINATION AT J2T END TO BE MADE IN FLAT AREA OF THE SPECTRA-STRIP "TWIST 'N' FLAT" CABLE.
- POLARIZING KEY (ITEM 4) MAY BE PURCHASED FROM 3M COMPANY, ST PAUL, MINN. P/N 3439-0000 OR AMP INC, HARRISBURG, PENN, P/N 88113-01.
- SHELL, JUNCTION (ITEM 6) MAY BE PURCHASED FROM CANNON ELECTRIC, SANTA ANA, CALIFORNIA, VENDOR PART NO. DD-24661.

These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.

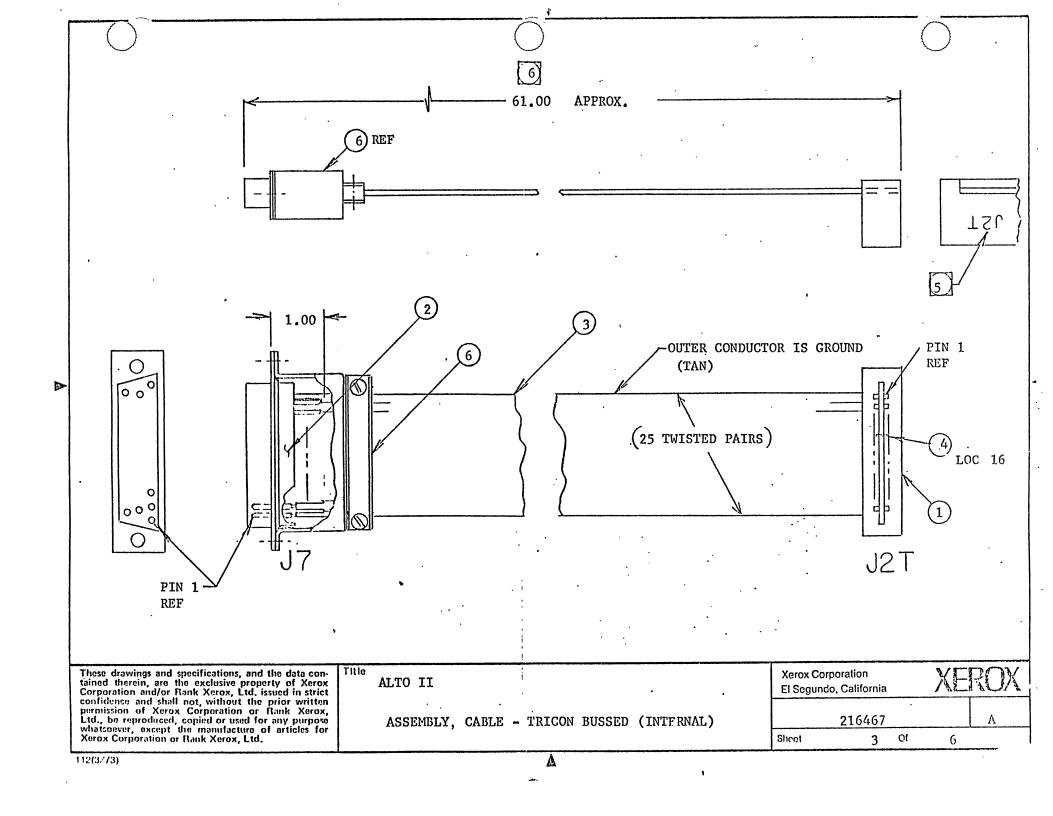
Title

ALTO II

Xerox Corporation El Segundo, California

ASSEMBLY, CABLE - TRICON BUSSED (INTERNAL)

Sheet



Xerox Corporation 701 South Aviation Boulevard El Segundo, California 90245 213 679-4511



Mat	erial L	ist	₹			ML D	rawing No		Re	$\bigcup)$
1180v.	Drawing AS	ALTO II SEMBLY, CABLE - TRICON BUSSED (INTERNAL)	be rep	e data co orporatio d shall no ion or Rai ose what: ation or R	ontained in and/ ot, with nk Xero soever, ank Xer	i there- or Rank out the x, Ltd., except ox, Ltd.	C .			
ng No. 216467		(Intlidial)	Model N	ALTO II	Date 10	/25/7	6	Sheet 4	Of	6
III N	item No.	Orawing Title	<u> </u>	Drawing No.	No. Req.	12311		arks	- 01	~
Di.wing No. 21646	1	Connector, Edge 50 Pin			1	J1			r	2
	2	Connector, Bulk Head 50 Pin			1	J5	DDC-	50S		4
Z. L	3	Cable, Ribbon 25 Tw Pr (Twist 'N' F1	at)		A/R					3
	4	Key, Polarizing			1					7
	5									
	6	Shell, Junction			1		DD-	24661	L (8
	-			•						
							· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		
									(
\triangleright										
ļ				<u>.</u>						
-								٠.	•	
-										
-							•			
							. •	•		7
										٦
									:	7
				•		. •				7
		:		-						1
									***************************************	7
					·			* * * * * * * * * * * * * * * * * * * *		7
					·		***			7
										7
L										
									($ \ \ \Big)$
							·			7
Ī										٦.
								~~		7
5.0	10.813.70	s) A			<u> </u>					

							manufacture of the second seco	
Wir	Term	From	То	Term (е Туро	Notes	Signal ()	Chg. Let.
1		J2T - 1	J7, - 50		3		GND	
2		2	17				SEEK'INCP*	
3		3	. 49				GND	
4		4	33			·	CYL'OVFL*	
5		5	16				GND	
6		6	48				DEVICE 'CK*	
7		7	32				GND	
· 8		8	15			•	RD'ONLY*	
9		9	47			•	GND	
10		10	31				NOT'ON'LINE	
11		11	14				GND .	
12		12	46				NOT'RDY	
13		13	30				GND	
14		14	13				OFF'SET*	
15		15	45			·	GND	
16		16	29			•	SPARE .	
17		17	12				GND ·	
18		18	44				INDEX*	
· 19		19	28			•	GND	
20		20	ļ 11				SET'CYL*	
21		21	43				GND	
22		22	27				SET'HEAD*	
23		23	、 10				GND	
24		24	42				CONTROL*	
2 5		25	. 26				GND	
2 6		J2T ~ 26	J7 - 9		3		TBUS (000)*	<u> </u>
Corporation and/or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written 2. Ref Designa		Ref Item No's in Appl Material List. Ref Designations Are Prefix Each Designat	Abbreviated.	AS	LTO II SEMBLY, CABLE - N BUSSED (INTERNAL)	Xerox Corporation El Segundo, California 216467 Sheet 5 0/ 6	ROX LA	

					₹ 🔻			
N	Term	From	То	Terr	Wire Ty	po Notes .	Signal ()	Chg. Let.
27		J2T - 27	J7 - 41		3		GND	
28		28	25				TBUS (00)*	
29		29	8			•	GND	
30		30	40				TBUS(0)*	
31		31	24		<u>.</u>		GND	
32		32	7				TBUS(1)*	
33		33	39				GND	
. 34		34	23			•	TBUS(2)*	
35		35	6				GND	
36		36	38				TBUS(3)*	
37		37	22				GND	
38		38	5				TBUS(4)*	
39		39	37			·	GND	
40		. 40	21				TBUS(5)*	
41		41	4				GND	
42		42	36				TBUS(6)*	
43		43	20				GND	
44		. 44	3				TBUS(7)*	
45		45	35				GND	
46		46	19				TBUS(8)*	
47		47	2				GND	
48		48	34	<u> </u>			TBUS (9) ½	
49		49	. 18				GND .	
50		J2T - 50 J7 - 1			3		SPARE	
		,						
					·	·		
I tained therein, a	Corporation and/or Rank Xerox, Ltd. issued in strict Material List.		1		Title	ALTO II	Xerox Corporation El Segundo, California	ROX
permission of X Ltd., by reproductive whatsoever, exce	snatt not, wit erox Corpora ced, copied c pt the mani	nout the prior written ition or Rank Xerox, ir used for any purpose ifacture of articles for	2. Ref Designations Are Abbreviated. Profix Each Designation With:			ASSEMBLY, CABLE- RICON BUSSED (INTERNAL)	216467	٨
permission of Xerox Corporation or Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Hank Xerox, Ltd.				,		Sheet 6 Of 6		